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Gravure is a direct printing process: the image on the cylinder is printed directly to the substrate. This results in better ink laydown and thus a more faithful

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image rendering. Versatility. Image data wrapped around the cylinder can be continuous, so no plate seam shows, such as in wall paper or gift wrap. Gravure printing routinely uses a wide variety of substrates:

## **What is Gravure?**

Web printing with the gravure process is

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called rotogravure. Gravure printing is usually carried out as a web process on lightweight (below 40 lb/ream) coated or uncoated groundwood paper with minimal pressure on the plate. Therefore, paper smoothness is very important. Compressible paper and good ink receptivity help print quality.



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Gravure printing, photomechanical intaglio process in which the image to be printed consists of depressions or recesses on the surface of the printing plate. The process is the reverse of relief printing, in which the image is raised from the surface of the plate. The printer

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forms the image by cutting into the plate by hand or by using acids or other chemicals to etch the plate along the lines ...

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Gravure is an advanced, high-tech printing process operating the fastest

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and widest printing presses in the world, and was the first printing process to employ a totally digital environment. GAA promotes the gravure printing process for publication printing, package printing and product printing.

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Flow into the bead is delivered via the gravure cells and in this the case of reverse gravure roll coating it is negative. -100 -50 0 50 100  
150-1.5-1-0.5 0 0.5 1 non-dimensional  
bead length Volumetric Flow Rate ( ) ( )  
 $a g q S_b g c g dx dp x - - = =0 dx dq 2$   
 $3 2 2 2 1 = x + dx dh t d h p 1) 2) 3)$

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The Gravure Coater has become one of the most popular types of coaters in use today due to its ability to apply less coating with more precision than other methods. There are three types of Gravure coaters: direct gravure, reverse gravure, and differential offset gravure. All three apply a uniform amount of

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coating across and down the web.

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remains unchanged.

## **Gravure breaks out of the cell - NS Packaging**

The gravure process is advanced in terms of tooling and understanding of printing physics as well as its application to substrate preparation and device fabrication. Gravure printing is applied

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to transform paper into a viable  
substrate for printed electronics.

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